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t	t	h	d	c	c	h	b	6	3	1	6	6	3	1	6
b1	b2	r	1	r	2	Unit	mm	Unit	mm						

Note 1 From the values for ? given below which are in the appropriate range in the table

one should be selected The
tolerance for 1 should be h12
under JIS'

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tolerances defined in B18 25 1
are tighter than in ISO
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